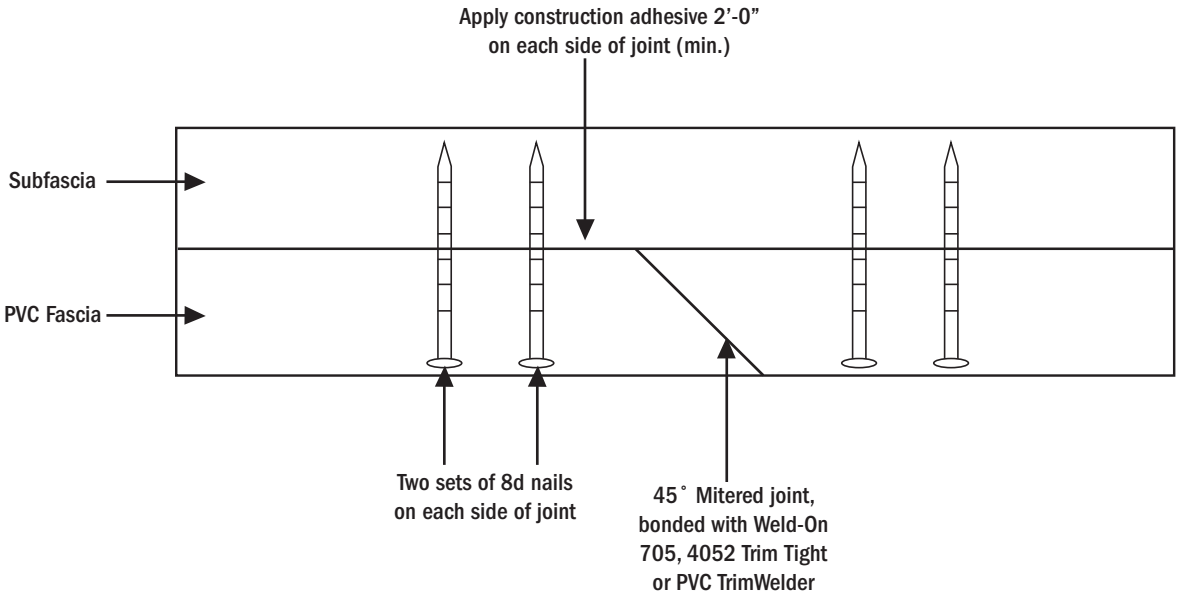45 Degree Miter Cut