



VERSATEX[®]
T R I M B O A R D

TRIM **SMARTER.**

B. Paints, Sealants, Adhesives

Technical Bulletin B-2

VERSATEX Paint Specification

The Sherwin-Williams Company has completed adhesion testing and accelerated weather testing on VERSATEX Trimboard and makes the following coating recommendations;

Surface Preparation

VERSATEX Trimboards must be Clean, Dry and in Sound Condition prior to coating. If substrate is dirty it should be cleaned with ProClean Professional™ Prep Wash Concentrated Cleaner to remove all surface contamination.

Coating Specifications

Field Application - Sherwin-Williams recommends priming VERSATEX Trimboard with A-100 Exterior Latex Primer followed by Two Coats of SuperPaint™ Exterior Latex, A-100 Exterior Latex, or Duration Exterior Coating.

Factory Application – Sherwin-Williams recommends factory priming with SuperPaint™ Machine Finish Latex Primer. Product should be allowed to dry for a minimum of 2 hours and then top coated with SuperPaint™ Machine Finish Satin Topcoat. For the longest lasting performance, a second Factory coat of SuperPaint™ Machine Finish Satin Topcoat or a second field applied coat of SuperPaint™ Exterior Latex, A-100 Exterior Latex or Duration Exterior Coating should be applied.

Applications

Field Application - When the air temperature is at 35°F, substrates may be colder; prior to painting, check to be sure the air, surface, and material temperature are above 35°F and at least 5° above the dew point. Avoid using if rain or snow is expected within 2-3 hours. Apply primer and topcoats using the following methods;

Brush – Use a nylon/polyester brush.

Roller – Use a $\frac{3}{8}$ " – $\frac{3}{4}$ " nap synthetic cover.

Spray – Airless Pressure...2000 psi Tip...015"-019"

Pre-Finishing

Pre-finishing of VERSATEX Trimboard by a Sherwin-Williams Authorized Factory Finisher is a superior way of finishing this and many other substrates. Factory Pre-Finishing allows the substrate to be coated under environmentally and quality controlled conditions to provide exceptional adhesion and long lasting protection. Following the surface preparation procedure above, it is important to apply a light rinse and allow to dry prior to painting.

Apply SuperPaint™ Machine Finish Latex Primer at a minimum of 4 mils WFT. Allow minimum of 2 hours to dry.



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For best results, factory finish with 1 or 2 coats of SuperPaint™ Machine Finish Satin Topcoat at 4.0 to 6.0 mils WFT. Allow each coat to dry for 2 hours at 77° F, 50% RH. Force Dry with high intensity hot air or infrared head to a board surface temperature of 120°F for immediate recoat and packaging after board has cooled to ambient temperature. Use an IR gun to check the temperature of the trimboard. Oven dwell time will vary depending upon the curing method being used. Typical dwell times will be three (3) to five (5) minutes.

Product may be shipped with only a primer coat, but must be top coated within 180 days after installation. Follow above instructions for Field Applied Topcoats.

All exposed surfaces must be coated. All field cut edges must be primed with one of the above primers and finished with the recommended topcoats.

Packaging

Interleaving is preferred as this will create a barrier to prevent edge blocking or what we refer to as paint pick off. Blocking is common with an acrylic latex coating if trimboards are stacked together. If product is being forced dried in an oven the product must be allowed to cool to a temperature less than 100°F prior to packaging. If the product is being air dried it may take 7 to 14 days to achieve adequate cure before the product can be packaged. Factors such as humidity, temperature, air movement and the amount of tint in the paint will all affect the length of cure.

For questions regarding the above specification you may call (800) 4-Sherwin. You can also contact your local Sherwin-Williams Representative at (800) 524-5979 for Technical Data Sheets, MSDS or EDS sheets on any of the above listed products.

Disclaimer

Wolfpac Technologies, Inc. is not liable for paint used on VERSATEX Trimboards and/or the results of its use.